

## How to replace SIP-T26(P)'s hardware components

### Replace the mainboard



Step2: Loosen 7pcs of screws, open the back shell.







**Step3:** Pull out the plug of the microphone and speaker, loosen the connector of the LCD module on the direction as shown, and pull out the FPC.





**Step4:** Remove the flex cable 1, cable 2 and the wire of LCD backlight with a hot iron.



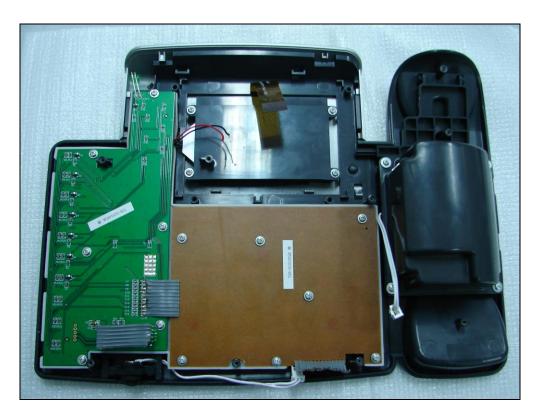
Note: 1. The temperature of hot iron must be less than 350°C;

2. 2pcs of LCD backlight wires, left one's color is red, and right one is black.

Step5: Loosen 2pcs of screws on the mainboard, and take away the mainboard.









**Step6:** Install the new mainboard in the opposite way following the steps mentioned above.



## Replace the LCD module



**Step2:** Loosen 7pcs of screws, open the back shell.





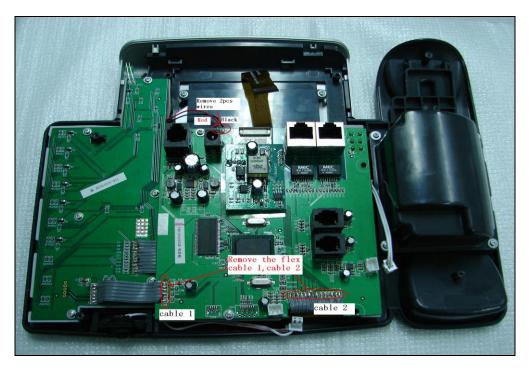


Step3: Pull out the plug of the microphone and speaker, loosen the connector of the LCD module on the direction as shown, and pull out the FPC.





**Step4:** Remove the flex cable 1, cable 2 and the wire of LCD backlight with a hot iron.



Note: 1. The temperature of hot iron must be less than 350°C;

2. 2pcs of LCD backlight wires, the left one is red, and the right one is black.

**Step5:** Loosen 2pcs of screws on the mainboard, and take away the mainboard.







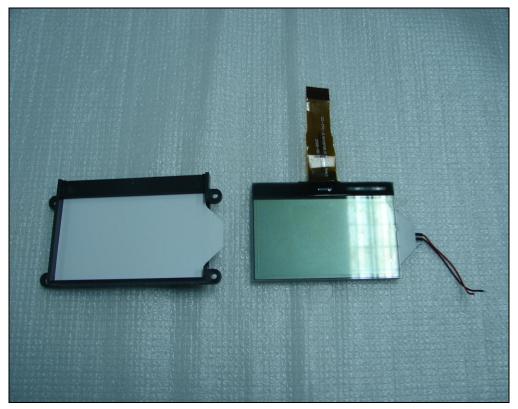
**Step6:** Install the new mainboard in the opposite way following the steps mentioned above.





**Step7:** Take away the damaged LCD module, and separate the LCD module from the plastic baffle board.









**Step8:** Install the new LCD module in the opposite way following the steps mentioned above.

## Replace the DSS keyboard





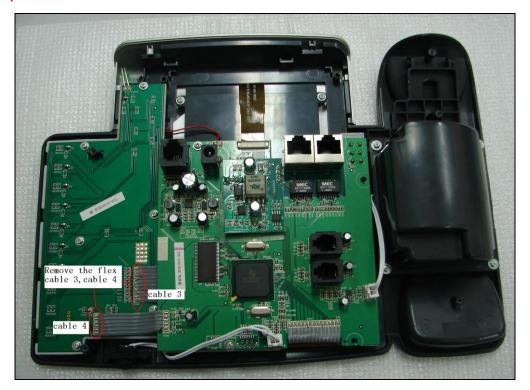
**Step2:** Loosen 7pcs of screws, open the back shell.







**Step3:** Remove the flex cable 3 and cable 4 with a hot iron.



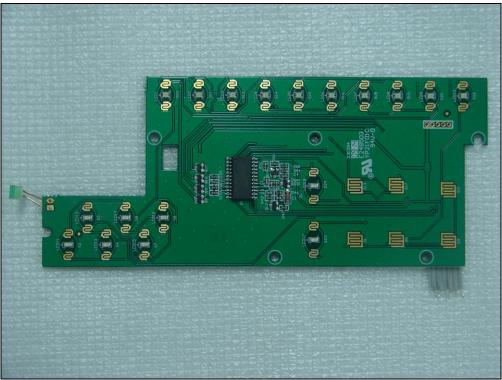
Note: The temperature of hot iron must be less than  $350^{\circ}$ C.

**Step4:** Loosen 6pcs of screws on the DSS keyboard, and take away the damaged DSS keyboard.









**Step5:** Install the new DSS keyboard in the opposite way following the steps mentioned above.



## Replace the keyboard



**Step2:** Loosen 7pcs of screws, open the back shell.





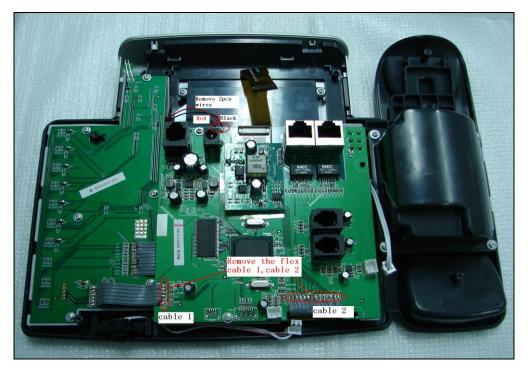


**Step3:** Pull out the plug of the microphone and speaker, loosen the connector of the LCD module on the direction as shown, and pull out the FPC.





**Step4:** Remove the flex cable 1, cable 2 and the wire of LCD backlight with a hot iron.



Note: 1. The temperature of hot iron must be less than 350°C;

2. 2pcs of LCD backlight wires, the left one is red, and the right one is black.

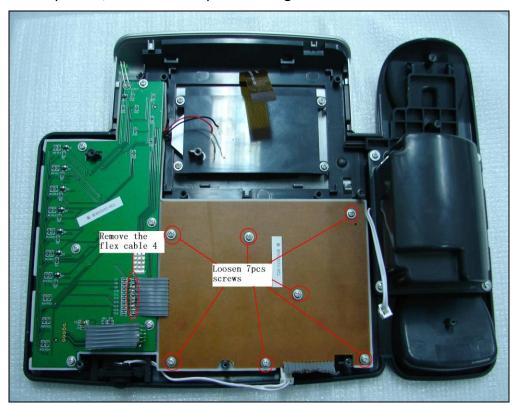
**Step5:** Loosen 2pcs of screws on the mainboard, and take away the mainboard.







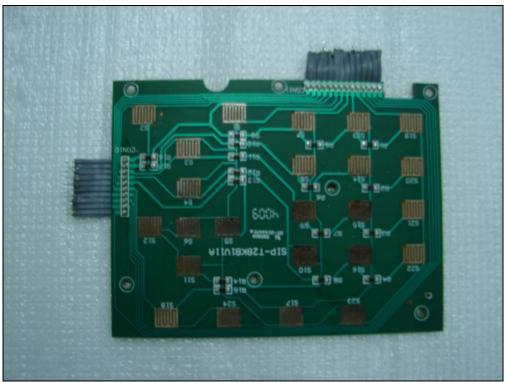
**Step6:** Remove the flex cable 4 with a hot iron. Loosen 7pcs of screws on the keyboard, and take away the damaged one.



Note: The temperature of hot iron must be less than  $350^{\circ}$ C.







**Step7:** Install the new keyboard in the opposite way following the steps mentioned above.



# Replace the speaker



**Step2:** Loosen 7pcs of screws, open the back shell.





**Step3:** Pull out the plug of speaker, loosen 4pcs of screws, and open the back shell of speaker.





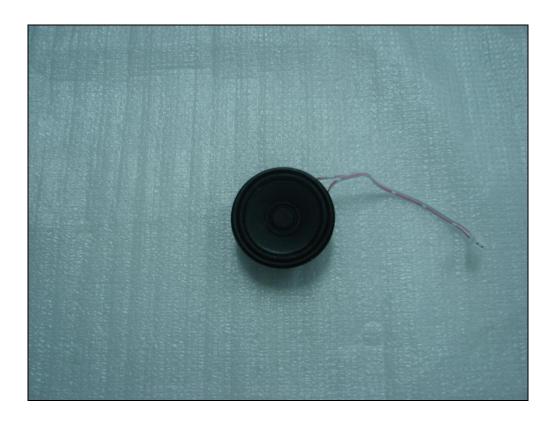


**Step4:** Remove the sealing ring, loosen 2pcs of screws and take away the damaged speaker.









**Step5:** Install the new speaker in the opposite way following the steps mentioned above.